

Electrochemical Reversible Copper Oxide (CuO) System on Multiwalled Carbon Nanotube Paste Electrode (CPE) as Sensor for Hydrogen Peroxide in Wound Cleaning Solution

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An electrochemical sensor for hydrogen peroxide (H_2O_2) was prepared and optimized in this study. The sensor recognition element consisted of mainly copper oxide (CuO) particles electrodeposited on an anodized multiwalled carbon nanotube paste electrode (MWCPE), which is composed of multiwalled carbon nanotubes (MWCNT) and polydimethylsiloxane (PDMS). Chronoamperometry (CA) was used as the electrodeposition technique both for Cu deposition and oxidation to CuO. The layer of CuO was shown to react with H_2O_2 , which lead to measurable voltammetric current at varying concentrations of H_2O_2 . Different parameters were optimized as follows: Cu deposition time, Cu oxidation time, and equilibration time. Differential pulse voltammetry (DPV) was used as the main sensing technique for CuO-CPE. DPV measurements showed that the average peak current (ave. I_p) was found to be increasing linearly with increasing H_2O_2 concentration. Two H_2O_2 concentration ranges, low concentration (20 μM – 100 μM) and high concentration (400 μM – 1200 μM), were observed to have a linear correlation with ave. I_p . The limits of detection (LODs) were calculated to be equal to 11.40 μM using the low concentration range, while 13.04 μM using the high concentration range. The H_2O_2 measurements using CuO-CPE were found to be reproducible and repeatable. Real sample analysis was also performed on a wound cleaning solution (*aqua oxigenada*, 6% H_2O_2 w/w) as a sample. From the measurements, the H_2O_2 concentration of the analyte was found to be 6.16% w/w; the calculated % error was equal to 2.67%. Overall, CuO-CPE composite was shown to be an effective electrochemical sensor for H_2O_2 analysis.

Keywords: carbon paste electrode, copper(II) oxide, hydrogen peroxide

INTRODUCTION

H_2O_2 is a strong oxidizing agent and bleaching agent that has many applications in various industries (Li 1996). A large portion of the world's H_2O_2 production (approximately 60%) is used in textile and paper bleaching (Hage and Lienke 2006). In the pulp and paper industry, H_2O_2 concentration in bleaching effluents is regularly

monitored as a part of the quality control parameter (Zhang *et al.* 2013). In wastewater treatment, H_2O_2 has been used to reduce biochemical oxygen demand, chemical oxygen demand, offensive odor, and foamingness for both industrial and domestic wastewater (Ksibi 2006). Aside from its industrial importance, H_2O_2 is also a biologically relevant compound as it is a common intermediate in many biochemical reactions, and its concentration is an important parameter in monitoring several bioprocesses (Ping *et al.* 2010). H_2O_2 is also the active component of

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wound cleaning solutions, which are commercially known as *aqua oxigenada*. Due to the wide application of H₂O₂, its determination is of significant importance. Standard methods for H₂O₂ determination include permanganate titration and ceric sulfate titration. However, these methods are tedious as these require preparation of indicator and titrant solutions. Also, these methods can have poor accuracy measurements depending on the perception of the analyst to the color of the end-point during titrations. A more accurate method is the peroxidase enzyme catalyzer (USP Technologies). In this method, the peroxidase enzyme is utilized to catalyze the transfer of electrons from H₂O₂ to a colorimetric indicator. However, this method can only be used on aqueous samples that are free from turbidity. Because of these limitations to the mentioned methods, several sensors for H₂O₂ determination have been developed. Several methods that have been employed for H₂O₂ detection include spectrophotometry (Matsubara *et al.* 1992), chemiluminescence (Tahirović *et al.* 2007), and electrochemistry (Chen *et al.* 2006). Electrochemistry, in particular, has received great interest among researchers developing sensors for H₂O₂ due to the high sensitivity of the resulting sensor and simplicity of both instrumentation and sensing procedure. Several efforts have been done to develop a highly sensitive electrochemical sensor for H₂O₂. These sensors usually consist of electrodes that are either surface or bulk modified. Such electrode modifiers include metal nanoparticles (Yang and Li 2018; Yin *et al.* 2011), electroactive polymers (Lin *et al.* 2011; Liu *et al.* 2018), and metal oxides (Chaisuksant *et al.* 2016; Sekar *et al.* 2018; Ping *et al.* 2010).

In this study, an electrochemical sensor for H₂O₂ was developed by modifying the surface of a CPE with CuO. The CPE that was used in this study is composed of MWCNT and PDMS (10-90 carbon-polymer weight ratio), where its composition – as well as its pretreatment – has been optimized in our separate study (Buenaventura and Yago 2018). MWCNT was used as the carbonaceous component for CPE fabrication because of its numerous advantages over other carbonaceous materials. These advantages include large surface area, high conductivity, biocompatibility, and chemical and thermal stability – making MWCNT a great material for electrochemical applications (Gooding 2005). On the other hand, PDMS was used as the binder for CPE fabrication because of its capability to absorb organic compounds in an aqueous solution (Tuduri *et al.* 2002). The resulting CPE was then modified with CuO *via* electrodeposition. CuO served as an electrochemical catalyst for the redox reaction of H₂O₂ to O₂ and H₂O. CuO has been widely used for H₂O₂ electrochemical sensors (Gao and Liu 2015; Song *et al.* 2010). The unique approach on this study is the use of a facile electrochemical method of CuO synthesis directly onto to the sensor (MWCNT-PDMS CPE) surface, as

compared to other studies using more complicated methods including chemical precipitation (Zhang *et al.* 2014), hydrothermal method (Neupane *et al.* 2009), and sonochemical method (Wongpisutpaisan *et al.* 2011). The fabricated sensor in this study was tested for its applicability as H₂O₂ sensor for wound cleaning solution, and it was found to have good analytical response over a wide range of H₂O₂ concentrations.

METHODOLOGY

Reagents and Materials

Copper (II) chloride (CuCl₂) and potassium chloride (KCl) were purchased from Ajax Finechem, both with > 95% purity. MWCNTs were purchased from Chengdu Organic Chemicals Co. Ltd., Chinese Academy of Sciences (purity: > 95%; length 10–30 μm, ID 5–10 nm, and OD 10–20 nm). H₂O₂ and all other chemicals were purchased from Sigma-Aldrich with > 95% purity. *Aqua oxigenada* (6% H₂O₂ w/w) was purchased from a local pharmacy.

Instrumentation

Cyclic voltammetry (CV), CA, electrochemical impedance spectroscopy (EIS), and DPV measurements were performed using AUTOLAB PGSTAT 302N. The three-electrode system consisted of the fabricated CPE as the working electrode, Ag/AgCl (3.0 M KCl_(aq)) electrode as the reference electrode, and a Pt rod as the auxiliary electrode. Field emission scanning electron microscopy (FE-SEM) imaging and energy dispersive x-ray (EDX) analyses were done using Hitachi SU8230 FE-SEM.

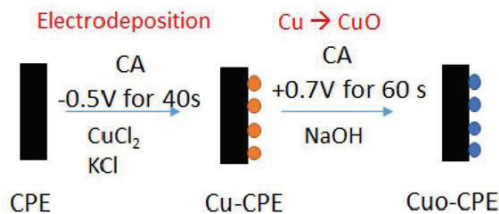
CuO-CPE Fabrication and H₂O₂ Sensing Procedure

Figure 1 shows the scheme for sensor fabrication and H₂O₂ sensing. The MWCNT-based paste electrode was fabricated using the previously optimized procedure by our group (Buenaventura and Yago 2018). In brief, MWCNT powder was combined with 500cSt PDMS in a 10:90 carbon-polymer weight ratio (w/w) and then mechanically mixed. The fabricated CPE was then anodized by using CV in 0.2 M NaOH between –0.3 V to +1.5 V for 30 cycles at 100 mV/s.

CA was utilized as the electrodeposition technique both for Cu deposition and Cu oxidation to CuO. As shown in Figure 1, Cu particles were electrodeposited by applying –0.5 V on CPE in 20mM CuCl_{2(aq)} in 0.1 M KCl_(aq) solution. Then the resulting Cu-CPE was anodized by applying +0.7 V in 0.1 M NaOH solution. The fabricated CuO-CPE was then tested for H₂O₂ sensing.

The CuO-CPE was first dipped in a stirred solution of

I. Sensor Fabrication



II. H₂O₂ Sensing

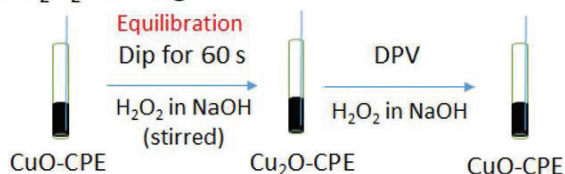


Figure 1. Scheme for sensor fabrication and H₂O₂ sensing. CA was utilized both for electrodeposition of Cu particles and oxidation of Cu to CuO. DPV was used for H₂O₂ sensing.

H₂O₂ in NaOH for equilibration for a certain period of time; then, immediately, an electrochemical measurement was done using DPV (potential range: -0.1 V to $+0.8$ V; scan rate: 10 mV/s; step potential: 50 mV; modulation amplitude: 25 mV; modulation time: 50 ms; interval time: 500 ms). A separate CPE was post-treated similar to the fabrication of CuO-CPE but without CuCl_{2(aq)}, in order to directly compare its response towards H₂O₂ with CuO-CPE. This post-treated CPE will be termed here as treated CPE.

The following parameters were optimized in this study: (1) Cu deposition time, (2) Cu oxidation time, and (3) equilibration time. Cu deposition time is defined as the amount of time the reduction potential (-0.5 V vs. Ag/AgCl) is applied on the CPE to deposit Cu particles on the electrode surface, producing Cu-CPE. The Cu oxidation

time is defined as the amount of time the oxidation potential ($+0.7$ V vs. Ag/AgCl) is applied on the Cu-CPE to oxidize the Cu particles to CuO, thus producing CuO-CPE. Lastly, the equilibration time is defined as the amount of time the CuO-CPE is equilibrated with the sensing solution under stirring condition. CV technique was performed for the optimization of these parameters. The optimizations were based on the response of CuO-CPE towards 20 μ M H₂O₂ in 0.1 M NaOH. The parameter value that gave the highest ave. I_p was chosen as the optimized value for the parameter under study.

Real sample analysis was done using *aqua oxigenada* (6% H₂O₂ w/w) as the sample. A set of NaOH solutions (0.1 M) were spiked with the sample, which was then subjected to H₂O₂ measurements using CuO-CPE. Each set of analyses (e.g. optimization of parameters, sensor calibration, and real sample analysis) was done within a day.

RESULTS AND DISCUSSION

Fabrication of CuO-CPE

In this study, an electrochemical sensor for H₂O₂ was fabricated by modifying the surface of CPE with CuO particles. CuO electrodeposition involves Cu_(s) electrodeposition and Cu_(s) oxidation. In order to achieve an efficient Cu_(s) electrodeposition and Cu_(s) oxidation, the potentials applied were determined and the amount of time these potentials will be applied must be optimized. In order to determine the reduction potential to be applied for Cu_(s) deposition on the CPE surface, the electrochemical behavior of Cu²⁺_(aq) on CPE was first studied. Figure 2A shows the CV curve for 20 mM Cu²⁺_(aq) in 0.1 M KCl_(aq) solution (pH 4.40). Several reduction and oxidation peaks

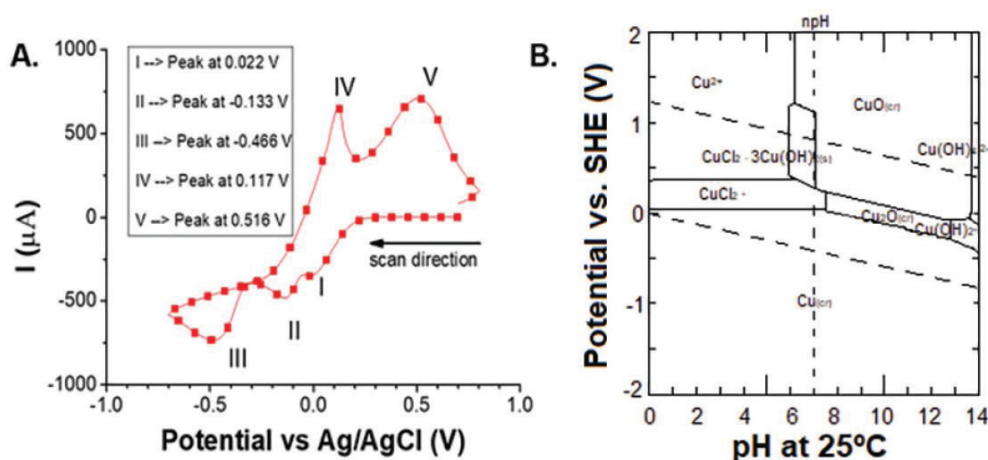


Figure 2. (A) CV curve for 20 mM CuCl₂ in 0.1 M KCl_(aq) using CPE; I, II, III, IV, and V are voltammetric peaks. (B) Reference Pourbaix diagram of copper-chlorine-water system; [Cu_(aq)]_{total} = 10^{-4} molal and [Cl_(aq)]_{total} = 0.2 molal (adapted from Beverskog and Puigdomenech 1998).

can be observed, owing to multiple oxidation states of Cu. The redox couples involved in the voltammetric peaks observed can be identified using the Pourbaix diagram of copper-chlorine-water system (Figure 2B).

As seen in Figure 2A, a reduction peak at around 0.022 V (Peak I) is observed, which can be due to the reduction of Cu²⁺_(aq) to CuCl₂⁻_(aq). Another reduction peak is observed at around -0.133 V (Peak II), which can be due to the reduction of CuCl₂⁻_(aq) to Cu_(s). Another reduction peak at around -0.466 V (Peak III) can be due to the reduction of H⁺_(aq) to H_{2(g)} presented as a dashed line in the lower portion of the Pourbaix diagram. An oxidation peak is observed at around 0.117 V (Peak IV), which can be due to oxidation of Cu_(s) to CuCl₂⁻_(aq). Lastly, an oxidation peak at around 0.516 V (Peak V) is observed, which can be due to oxidation of CuCl₂⁻_(aq) to Cu²⁺_(aq). To ensure complete reduction of Cu²⁺_(aq) to Cu_(s), -0.5 V was chosen as the reduction potential.

The electrodeposition of Cu_(s) particles on CPE was done *via* CA. Appendix Figure I shows the chronoamperogram for Cu deposition on CPE. Upon application of -0.5 V, exponential decay in reduction current is observed. A steady-state current is observed after 30 s of potential application. This shows that a steady reaction rate is achieved after 30 s of potential application.

After electrodeposition of Cu_(s) on CPE, the resulting electrode was then subjected to anodization to oxidize Cu_(s) to CuO_(s). In order to determine the oxidation potential to be applied, the electrochemical behavior of Cu-CPE in NaOH_(aq) solution must first be studied. Figure 3A shows the CV curve for NaOH_(aq) solution using Cu-CPE. The redox couples associated with the voltammetric peaks in Figure 3A can be identified in the Pourbaix diagram

for copper-water system (Figure 3B). From Figure 3, multiple oxidation and reduction peaks can be observed in the CV curve. The oxidation peak at around -0.122 V (Peak I) can be attributed to oxidation of Cu to Cu(OH)₂⁻_(aq). The oxidation peak at around +0.669 V (Peak II) can be attributed to oxidation of Cu(OH)₂⁻_(aq) to CuO_(s). The reduction peak at around +0.563 V (Peak III) can be attributed to the reduction of CuO_(s) to Cu(OH)₂⁻_(aq). Lastly, the reduction peak at around -0.619 V (Peak IV) can be attributed to the reduction of Cu(OH)₂⁻_(aq) back to Cu_(s). Although the bulk concentration of -OH_(aq) ions leads to a pH of around pH 13, which can dissolve CuO_(s), the pH inside the Nernst Diffusion layer is significantly lower due to lower concentration of -OH_(aq) ions. NaOH solution at 0.1 M concentration has been used for CuO formation in several studies (Le and Liu 2009; Shahrokhian *et al.* 2015; Yang *et al.* 2010). To ensure complete oxidation of Cu_(s) on the CPE surface, +0.7 V was chosen to be the oxidation potential for oxidation of Cu_(s) to CuO_(s).

The anodization of the Cu-CPE surface was done *via* CA. Appendix Figure II shows the chronoamperogram of 0.1 M NaOH_(aq) using Cu-CPE. From the figure, it is clearly shown that upon application of +0.7 V potential (*vs.* Ag/AgCl), a sharp decrease in current was observed and a steady current was then immediately observed. The sharp decrease in current could be due to the oxidation of a conducting surface (Cu_(s)) to a semiconducting surface (CuO_(s)).

Response of CuO-CPE Towards H₂O₂

To study the applicability of the CuO-CPE as an electrochemical sensor for H₂O₂, CV measurements were done. The treated CPE was also tested as a comparison for CuO-CPE in terms of electrochemical response towards H₂O₂. Figure 4 shows the response of CuO-CPE and treated

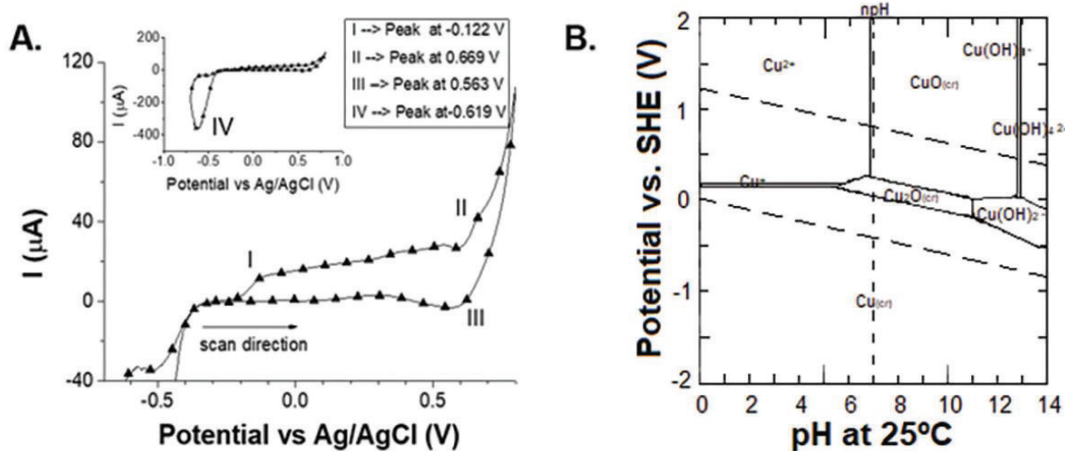
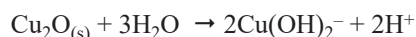


Figure 3. (A) CV curve of 0.1 M NaOH_(aq) using Cu-CPE (Cu_(s) deposition time: 30 s); inset shows the whole CV curve. (B) Reference Pourbaix diagram for copper-water system; [Cu_(aq)]_{total} = 10⁻⁶ molal (adapted from Beverskog and Puigdomenech 1997).



$$\Delta G_{\text{rxn}} = -3.38 \text{ kJ/mol} \quad (1)$$

$$(2)$$

$$E^\circ_{\text{Ag}/\text{AgCl}} = 0.150 \text{ V} \quad (3)$$

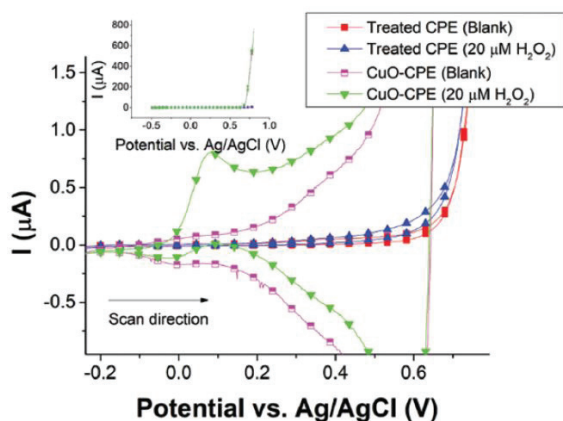


Figure 4. CV measurements of NaOH and H₂O₂ in NaOH solution using CuO-CPE (Cu deposition time: 20 s; Cu oxidation time: 60 s; equilibration time: 40 s) and treated CPE. The inset shows the whole CV curves.

CPE towards NaOH (which serves as a blank) and H₂O₂ in NaOH. CV curve using CuO-CPE showed an oxidation peak at around 0.07 V in the presence of H₂O₂. On the other hand, the CV response of treated CPE towards H₂O₂ is significantly small as compared to CuO-CPE. Furthermore, an observable increase in current in the presence of H₂O₂ is located at significantly high positive potentials (> +0.5V).

To understand the observed electrochemical behavior of CuO-CPE towards H₂O₂, it is necessary to know the reactions involved between CuO and H₂O₂. CuO can oxidize H₂O₂ to O₂ as shown in the reaction equation (Equation 1) below. This reaction is spontaneous with ΔG_{rxn} equal to -3.38 kJ/mol . Based on the Pourbaix

diagram for copper-water system (Figure 3B), the formed Cu₂O is thermodynamically unstable at the solution pH, which is converted into Cu(OH)₂⁻ upon reaction with water. The observed oxidation peak at +0.07 V using CuO-CPE can be attributed to oxidation of Cu(OH)₂⁻ to CuO_(s), as shown in Equation 3.

To further compare CuO-CPE and treated CPE, CV measurements were also done for H₂O₂ in NaOH solutions with different H₂O₂ concentrations using both CuO-CPE and treated CPE. Figure 5 shows CV curves of H₂O₂ solutions with different concentrations using CuO-CPE and treated CPE.

With an increasing H₂O₂ concentration, an increasing peak current at around +0.07 V can be observed using CuO-CPE. This observation further proves that the peak at +0.07 V can be associated with oxidation of Cu(OH)₂⁻ to CuO_(s), due to the presence of H₂O₂. On the other hand, an increasing current can be observed at significantly high potentials (> +0.5 V) using treated CPE. These significantly high potentials are not suitable for electrochemical analyses, as it would lead to significant errors in measurements in the presence of electroactive interferences.

Optimization of Different Parameters

In order to obtain the highest electrochemical response of CuO-CPE for H₂O₂, the Cu deposition time, Cu oxidation time, and equilibration time were optimized. Appendix Figure III shows the optimization of Cu deposition time. As shown in the figure, 40 s Cu deposition time showed the highest voltammetric response towards H₂O₂. Further increase in deposition time resulted in a slight decrease in its

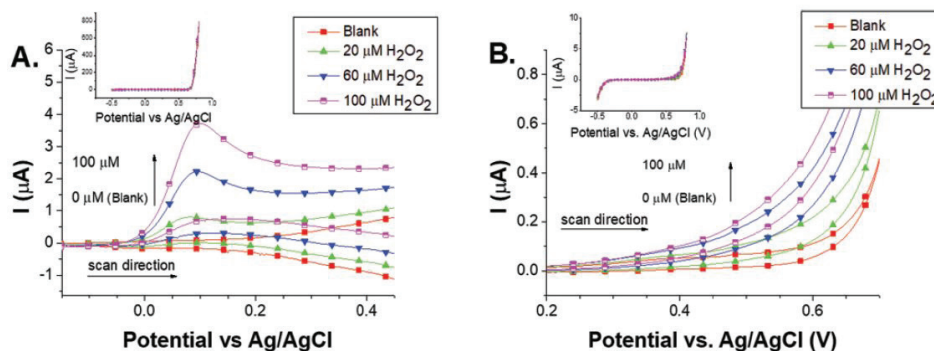


Figure 5. CV curves of 0.1M NaOH (blank) and H₂O₂ in 0.1 M NaOH solutions using (A) CuO-CPE (Cu deposition time: 20s; Cu oxidation time: 60 s; equilibration time: 40 s) and (B) treated CPE. The insets in Figures A and B show the whole CV curves.

response towards H₂O₂. This could be due to more extensive coverage of Cu_(s) oxidized into the semiconducting CuO layer. This led to a decrease in the conductivity of the electrode surface. Therefore, 40 s was chosen to be the optimized value for the Cu deposition time.

For Cu oxidation time, 40 s deposition time was used in fabricating CuO-CPEs but with varying Cu oxidation time. Appendix Figure IV shows the optimization for Cu oxidation time. As shown in the figure, 60 s Cu_(s) oxidation time gave the highest voltammetric response towards H₂O₂. Increasing further the oxidation time gave a similar response towards H₂O₂. A possible explanation is that the complete oxidation of Cu_(s) to CuO_(s) had occurred already at 60 s Cu_(s) oxidation time. Further increase of Cu_(s) oxidation time would not give a more oxidized area of Cu particles. From this observation, 60 s was chosen to be the optimized value for Cu oxidation time.

For equilibration time, CuO-CPEs were fabricated adopting the optimized values for Cu_(s) deposition time (40 s) and Cu_(s) oxidation time (60 s). Appendix Figure V shows the optimization of equilibration time for the H₂O₂ sensing procedure. As shown in the figure, an increasing trend can be observed from 10–60 s equilibration time. A possible explanation is due to increasing time for H₂O₂ molecules to react with CuO particles at the electrode surface. However, increasing further the equilibration time resulted in a significant decrease in voltammetric response, which can be due to the build-up of products of the reaction at the electrode surface. This would lead to a shift of reaction towards the reactant side, thus leading to a decrease in the voltammetric signal. With these observations, 60 s was chosen to be the optimized value for the equilibration time.

Characterization of Optimized CuO-CPE

The morphological structure of the deposited CuO on CPE was examined using FE-SEM imaging. Figure 6 shows the FE-SEM images of the CPE surface and CuO-CPE surface.

The FE-SEM images were imaged using backscattered electron (BSE) mode in order to have a contrast between MWCNT-PDMS environment and CuO particles. In BSE mode, particles composed of elements with high atomic weight will appear to be brighter than its surroundings. As shown in Figure 6A, the homogenous distribution of MWCNT on the CPE surface can be observed. This is similar to the observed FE-SEM image of non-oxidized MWCNT-PDMS CPE (Buenaventura *et al.* 2016). From Figure 6B, irregularly shaped particles – which appeared to be brighter, from the surrounding environment – were suspected to be the electrodeposited CuO_(s) particles. Aggregated CuO_(s) particles were found in the FE-SEM image of CuO-CPE, as shown in Figure 6B. In order to prove that these particles are the electrodeposited CuO_(s), EDX analysis was done on both CPE and CuO-CPE. Appendix Figure VI shows the EDX spectrum for both CPE and CuO-CPE. The EDX spectrum for CPE showed no peaks for the Cu element. On the other hand, the EDX spectrum for CuO-CPE showed peaks for the Cu element. These observations, thereby, prove the success of CuO_(s) deposition on the CPE surface.

Aside from surface morphological characterization, electrochemical characterization of optimized CuO-CPE was also done. EIS measurements were obtained to evaluate the electron transfer kinetics involve using optimized CuO-CPE. Appendix Figure VII shows the Nyquist plots from EIS measurements, as well as fitted equivalent circuit models. As shown in Appendix Figure VII, CuO-CPE on NaOH alone was observed to have a highly linear Nyquist plot which could be due to impedance caused by diffusion (modeled as Warburg diffusion). This could be due to the equilibrium reaction of CuO with H₂O to form Cu(OH)₃⁻, as represented by the vertical line in the Pourbaix diagram (Figure 3B) at around pH 13. The reaction is shown in the chemical equation below:

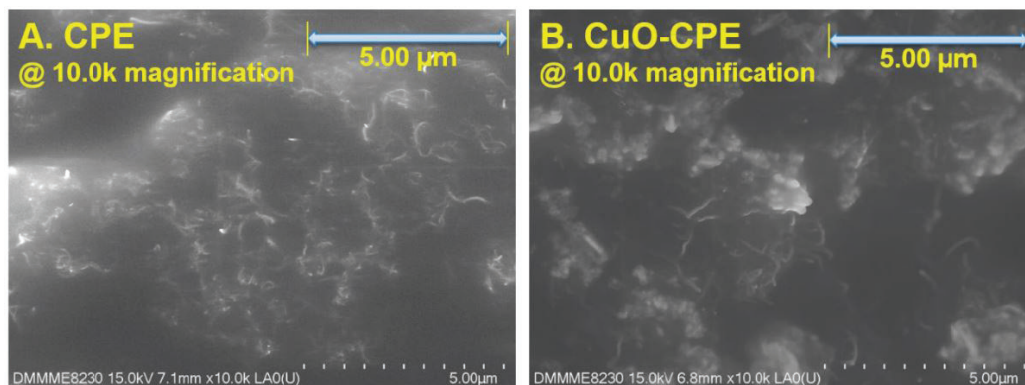


Figure 6. FE-SEM images using BSE mode of (A) CPE surface and (B) CuO-CPE (Cu_(s) deposition time: 40 s; Cu_(s) oxidation time: 60 s) at 10.00k magnification.

The above reaction happens beneath the electrical double layer or the capacitive layer of the electrode solution interface. Thus, the best fitted equivalent circuit is the Warburg impedance element in a series fashion with constant phase element. For H₂O₂ in NaOH solution, the Nyquist plots using CuO-CPE can be fitted with electrochemical circle fit. On the other hand, the EIS measurement of H₂O₂ in NaOH solution using CuO-CPE can be modeled with simple Randles' circuit, with the appearance of charge transfer resistance (R_{ct}) element (or polarization resistance, R_p). The R_{ct} or R_p in circuit models indicates the presence of barrier or hindrance to electron transfer at the electrode-solution interface. For the H₂O₂ solution using the CuO-CPE system, the R_p may correspond to the oxidation of Cu(OH)₂⁻ to CuO (Equation 3), of which the conversion to the semiconducting CuO acts as a barrier to electron transfer.

H₂O₂ Determination Using CuO-CPE

For the determination of H₂O₂, DPV measurements were done using the optimized CuO-CPE. Two calibration

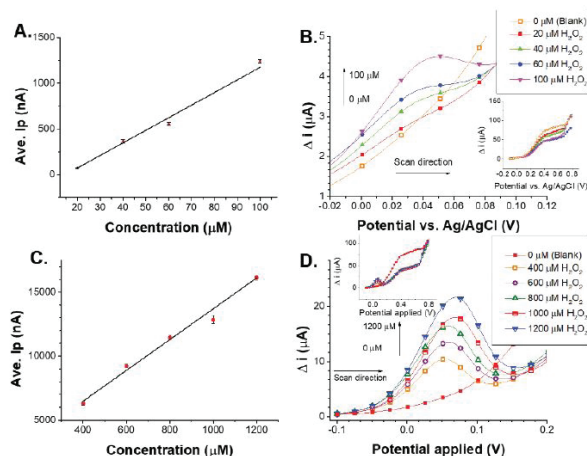


Figure 7. Calibration curves (A and C) and DPV curves (B and D) for low concentration range and high concentration range, respectively. Three measurements ($n = 3$) were done for each concentration. Insets in Figure B and D show the whole DPV curves.

Table 1. Figures of merit for H₂O₂ determination using CuO-CPE.

Figures of merit	Values (for low concentration range)	Values (for high concentration range)
Linear range (μM)	20–100	400–1200
Sensitivity ($\text{nA}/\mu\text{M}$)	13.76	12.03
R-squared value	0.9925	0.9925
LOD (μM)	11.40	13.04
LOQ (μM)	37.99	43.45

*LODs and LOQs were calculated using the equations: $\text{LOD} = 3 \text{SD}_{(\text{Blank})} / m$ and $\text{LOQ} = 10 \text{SD}_{(\text{Blank})} / m$. The standard error of m is equal to 0.84377 and 0.66851 for low concentration range and high concentration range, respectively.

curves were made, one for a low H₂O₂ concentration range (20 μM – 100 μM) and another one for a high H₂O₂ concentration range (200 μM – 1200 μM). Figure 7 shows the calibration curves for the two concentration ranges and their corresponding DPV curves.

As shown in Figure 7, both concentration ranges showed a linear correlation between H₂O₂ concentration and ave. Ip. The CuO-CPE thus responded linearly towards H₂O₂ concentration at both concentration ranges. To further assess the sensing performance of CuO-CPE, different figures of merit for H₂O₂ sensing were determined. Table 1 shows the determined values for different figures of merit. As shown in Table 1, the CuO-CPE has higher sensitivity at a lower concentration, thus resulting to a lower LOD and limit of quantitation (LOQ) using the lower concentration range. In terms of linearity, both of them have R-squared value close to unity, which means a linear fit is suitable for the calibration curves for both concentration ranges.

The fabrication reproducibility of the CuO-CPE sensor was also evaluated in this study. Figure 8 shows the

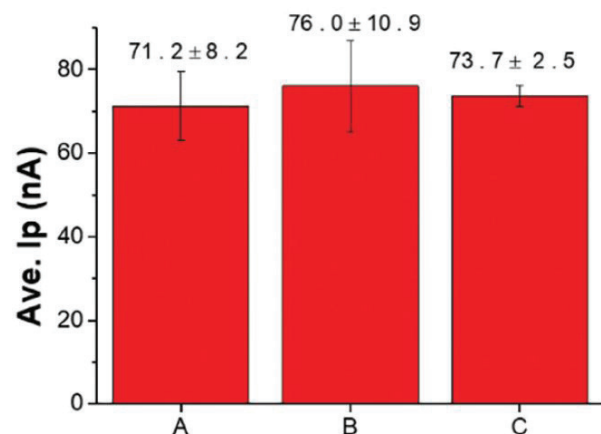


Figure 8. Ave. Ip from DPV measurements of 20 μM H₂O₂ in 0.1 M NaOH using three separate CuO-CPEs.

Table 2. Peak height values from DPV measurements of 20 μM H₂O₂ in 0.1 M NaOH using CuO-CPE.

Trial	Ip (nA)
1	76.6
2	76.1
3	72.6
4	81.9
5	76.6
Ave. Ip	76.8
SD ($n = 5$)	3.348
% RSD	4.36

fabrication reproducibility graph for CuO-CPEs. As shown in the figure, the average responses of three separate CuO-CPEs towards H₂O₂ in NaOH did not vary significantly from each other. This is confirmed by using a single factor – analysis of variance (ANOVA), with $f_{\text{calculated}}$ (0.2718) less than f_{critical} (5.1432). Thus, the fabrication of CuO-CPE can be said to be reproducible.

The reusability of CuO-CPE for H₂O₂ sensing was also evaluated in this study. Table 2 shows the peak height values from five DPV measurements of H₂O₂ in NaOH using CuO-CPE. The ave. Ip was measured to be equal to 76.8 nA with 4.36% RSD. With these measured values, the CuO-CPE can be said to be reusable over five measurements.

Real sample analysis was performed using a wound solution cleaner (6% H₂O₂ w/w) as the sample. DPV measurements showed that the average H₂O₂ concentration of the sample used is 6.16% w/w. As compared to the reported value, the measured value has a 2.67% error.

Interference study was conducted in order to assess the effect of some interferences in the H₂O₂ measurement using CuO-CPE. Two interference species were included in this study: urea and sodium phosphate. Figure 9A shows the interference study for CuO-CPE. The presence of interference (10-fold larger in concentration as compared

to H₂O₂ concentration) in the sensing solution caused a larger spread in H₂O₂ measurement. The increase of spread in the measurements could be due to their interaction with the electrical double layer on the solution-electrode interface. Both urea and phosphate ion can cause a change in the size of the electrical double layer, leading to a change in non-faradaic current – a contributor to the noise of a voltammetric signal. Using ANOVA, the average values of the measurements have shown to have no significant difference with each other, where $f_{\text{calculated}}$ (0.3084) is less than f_{critical} (5.1432).

Comparison with Other Studies

Due to wide applications of H₂O₂, the determination of H₂O₂ has become increasingly significant. Several groups have conducted studies that focused on sensor development for H₂O₂. Table 3 shows a list of some of the reported electrochemical sensors for H₂O₂. From the table, the CuO-CPE can be used to determine H₂O₂ at wide concentration ranges. Having a wide concentration range is important in minimizing the sample preparation procedure. More importantly – despite the simplicity of the electrode modifier – the CuO-CPE was still observed to have a low detection limit, which is only a decade higher than some of the reported electrochemical sensors with

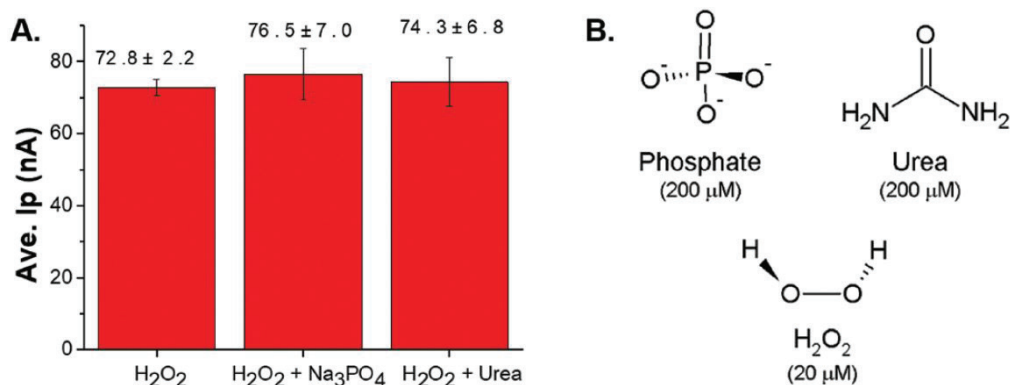


Figure 9. Interference study using CuO-CPE for H₂O₂ determination (A). Chemical structures of phosphate ion, urea, and H₂O₂ (B).

Table 3. Different studies reporting sensor for H₂O₂

Sensor	Linear range	LOD (μM)	Reference
Polypyrrole-Pt modified GCE	500 μM – 6.3 mM	0.6	Xing <i>et al.</i> 2015
MnO ₂ / Au modified GCE	5.0 μM – 10 mM	1.0	Yang and Hu 2010
RGO / ZnO modified GCE	0.02 μM – 22.48 μM	0.02	Palanisamy <i>et al.</i> 2012
Au/graphene /HRP/CS modified GCE	5.0 μM – 5.13 mM	1.7	Zhou <i>et al.</i> 2010
Polypyrrole nanowire – Cu modified Au electrode	7.0 μM – 4.3 mM	2.3	Zhang <i>et al.</i> 2008
CuO-CPE	20 μM – 100 μM and 400 μM – 1.2 mM	11.4	This work

sophisticated electrode modifiers. In addition, since CuO-CPE is a modified CPE, the CuO-CPE possesses inherent advantages of CPEs over solid metallic electrodes, such as renewable surface and low-cost fabrication.

CONCLUSION

An electrochemical sensor for H₂O₂ was successfully developed in this study. FE-SEM and EDX results revealed successful electrodeposition of CuO on the CPE surface. The CuO-CPE was shown to have a significantly larger electrochemical response towards H₂O₂ as compared to a treated CPE. H₂O₂ measurements using CuO-CPE showed to be both repeatable and reproducible. Real sample analysis was successfully done using *agua oxigenada* (6% H₂O₂ w/w) as the sample with only a 2.67% error.

ACKNOWLEDGMENTS

This study was funded by the Natural Sciences Research Institute of the University of the Philippines Diliman [CHE-17-1-01], and the Philippine Department of Science and Technology.

NOTE ON APPENDICES

The complete appendices section of the study is accessible at <http://philjournsci.dost.gov.ph>

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APPENDICES

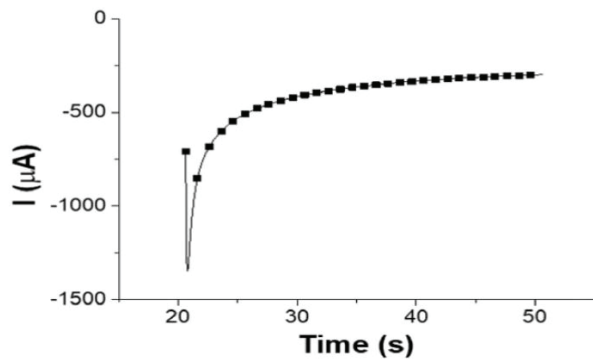


Figure I. Chronoamperogram of 20 mM CuCl_{2(aq)} in 0.1 M KCl_(aq) using CPE. Potential applied at -0.5 V for 30 s.

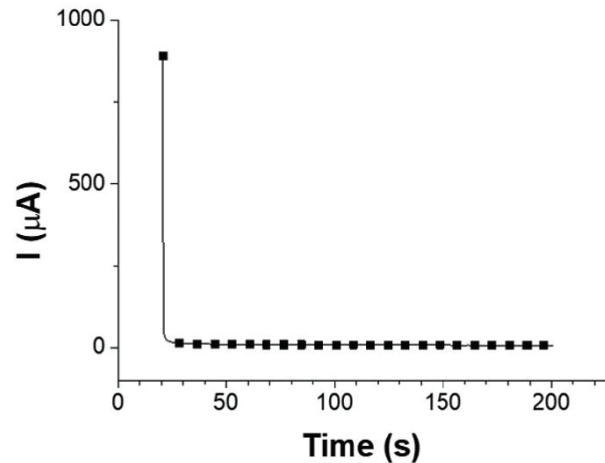


Figure II. Chronoamperogram of 0.1 M NaOH using Cu-CPE. Potential applied: +0.7 V for 180 s.

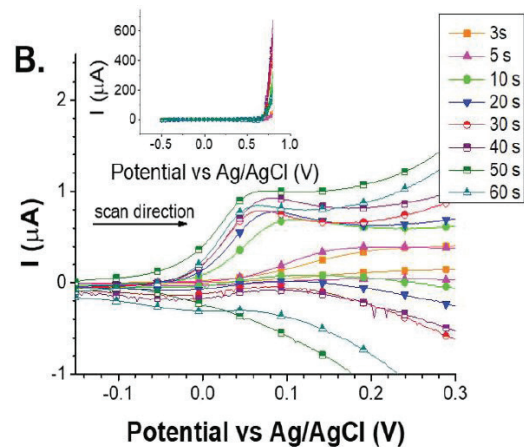
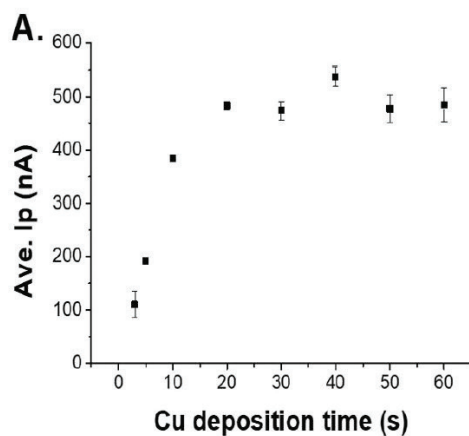


Figure III. (A) Optimization graph for the optimization of Cu deposition time. (B) CV curves of 20 µM H₂O₂ in 0.1 M NaOH using CuO-CPEs (Cu oxidation time: 60 s, equilibration time: 40 s) with different Cu deposition times; scan rate: 10 mV/s. The inset shows the whole CV curves.

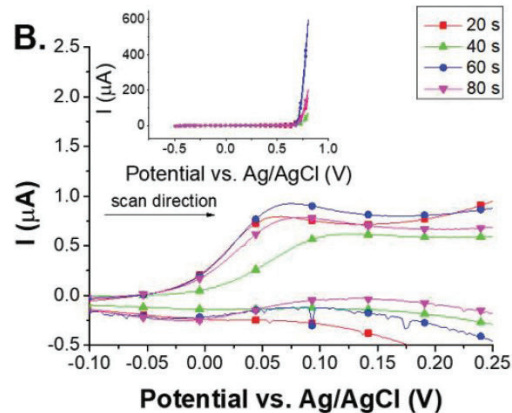
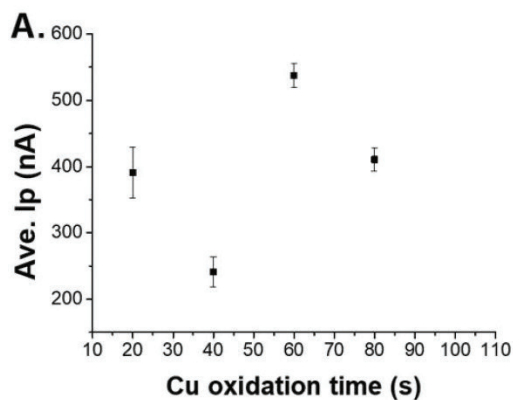


Figure IV. (A) Optimization graph for the optimization of Cu oxidation time. (B) CV curves of 20 µM H₂O₂ in 0.1 M NaOH using CuO-CPEs (Cu deposition time: 40 s, equilibration time: 40 s) with different Cu oxidation times; scan rate: 10 mV/s. The inset shows the whole CV curves.

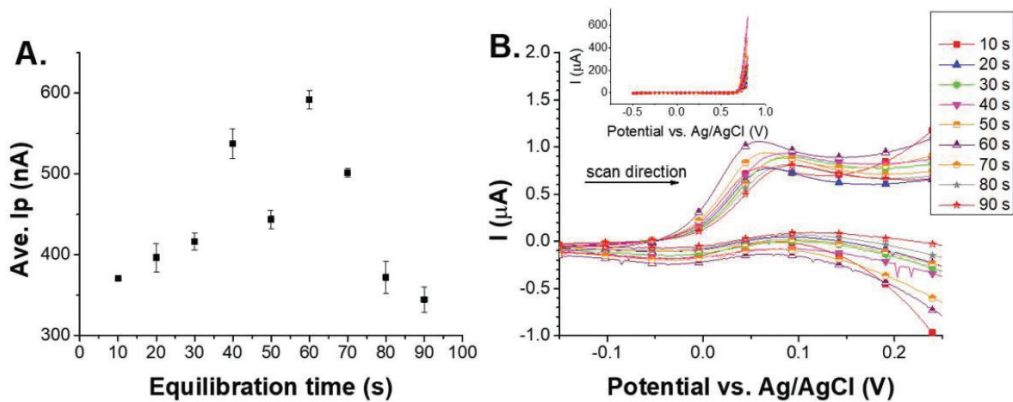


Figure V. (A) Optimization graph for the optimization of equilibration time. (B) CV curves of $20 \mu M H_2O_2$ in $0.1 M NaOH$ using CuO-CPEs (Cu deposition time: 40 s, Cu oxidation time: 60 s) with different equilibration times; scan rate: 10 mV/s. The inset shows the whole CV curves.

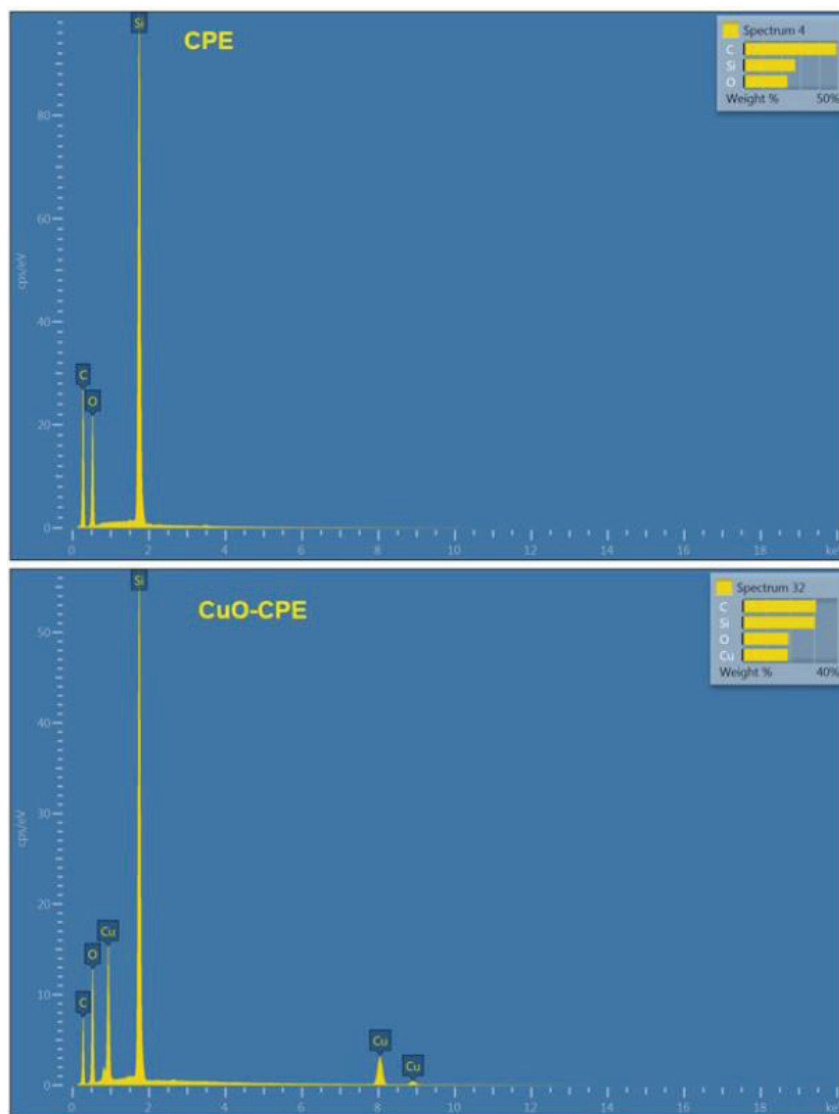


Figure VI. EDX spectrum for (A) CPE and (B) CuO-CPE.

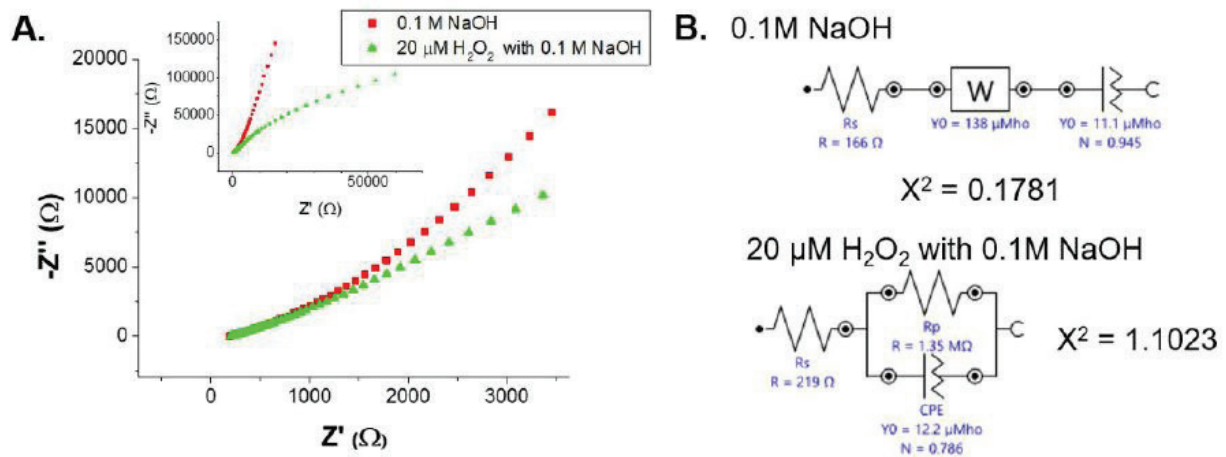


Figure VII. (A) Nyquist plots from EIS measurements using CuO-CPE under different solutions. (B) Fitted equivalent circuit models from EIS measurements. CuO-CPE in different solutions. Frequency used: 0.1 Hz to 20 kHz; applied potential: 0.07 V. Chi-squared values (χ^2) were indicated for evaluation of curve fitting.